



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

PC250-600
Job Sheet 196181



DAS
21
9-89

Part No: PC250-600

Part Name: Bell Crank



Part Weight: 0 lbs

Job Created: 6/7/19

Due Date: 7/8/19

Type: SOLD

Job Qty: 5 pcs

Status: Scheduled

Priority: Medium

Job Tracking No:

Created By: Jennifer Renwick

Description:

Note: DWG PC250-600A REV 2 IPP REV A 18.06.21 NEW ISSUE FK VERIFY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
120	SL-2500Y - 1	5 pcs	7/8/19	7/8/19	1.00	5.00	SL-2500Y - 1		<i>DC</i>
130	QC 2	5 pcs	7/8/19	7/8/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		
							QC 2 - 65		

DAS
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9-89

PDAS
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9-89



1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S196293



Part: PC250-600

Job No: 196181

Serial No/Batch: S196293

Revision: 2

Inspector:

Exp Date:

Instructions:

Date: 07/06/19

Plex 7/5/19 12:38 PM Dart.lajeunesse.marie

140 QC 8	5 pcs	7/8/19	0.00 0.00	QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
				QC 8 - 12	
				QC 8 - 14	9m/19/07/08
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	
150 Outsource - 1 - Heat Treat	5 pcs	7/8/19	0.00 0.00	ATLOO2	2019-07-08
152 Packaging 2-1 - Receive - B4B	5 pcs	7/8/19	0.00 0.00	Packaging 2 - 1 - B4B	
				Packaging 2 - 2 - B4B	
				Packaging 2 - 3 - B4B	
				Packaging 2 - 5 - B4B	
				Packaging 2 - 4 - B4B	
				Packaging 2 - 6 - B4B	
				Packaging 2 - 7 - B4B	
				Packaging 2 - 8 - B4B	
				Packaging 2 - 9 - B4B	
				Packaging 2 - 10 - B4B	
				Packaging 2 - 11 - B4B	
				Packaging 2 - 12 - B4B	
				Packaging 2 - 13 - B4B	
				Packaging 2 - 14 - B4B	
				Packaging 2 - 15 - B4B	
				Packaging 2 - 16 - B4B	
				Packaging 2 - 17 - B4B	
				Packaging 2 - 18 - B4B	
				Packaging 2 - 19 - B4B	
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					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
154	QC 6	5 pcs	7/8/19	0.00 0.00	QC 6 - 9	
					QC 6 - 68	
					QC 6 - 61	
					QC 6 - 40	
160	SL-2500Y - 2 - B4B	5 pcs	7/8/19	0.00 0.00	SL-2500Y - 1 - B4B	
162	QC 2	5 pcs	7/8/19	0.00 0.00	QC 2 - 5	
164	QC 8	5 pcs	7/8/19	0.00 0.00	QC 8 - 1 (A)	
170	Outsource - 15 - Nickel Plate	5 pcs	7/8/19		GRO002-VC	5
180	Packaging 2-2 - Receive - B4B	5 pcs	7/8/19	0.00 0.00	Packaging 2 - 1 - B4B	
					Packaging 2 - 2 - B4B	
					Packaging 2 - 3 - B4B	
					Packaging 2 - 5 - B4B	
					Packaging 2 - 4 - B4B	
					Packaging 2 - 6 - B4B	
					Packaging 2 - 7 - B4B	
					Packaging 2 - 8 - B4B	
					Packaging 2 - 9 - B4B	
					Packaging 2 - 10 - B4B	
					Packaging 2 - 11 - B4B	
					Packaging 2 - 12 - B4B	
					Packaging 2 - 13 - B4B	
					Packaging 2 - 14 - B4B	
					Packaging 2 - 15 - B4B	
					Packaging 2 - 16 - B4B	
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					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
190	QC 6	5 pcs	7/8/19	0.00 0.00	QC 6 - 9	
					QC 6 - 68	
					QC 6 - 61	
					QC 6 - 40	
200	Packaging 3-1 - Stock - B4B	5 pcs	7/8/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	

not required.

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19.07.19

				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
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				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
210 QC 21 - SA	5 pcs	7/8/19	0.00 0.00	QC 21 - SA - 21	DAS
				QC 21 - SA - 70	21
				QC 21 - SA - 53	9-89

JUL 7 2019

Part Op 120 - 1-Machine as per DWG. FC174 FOLIO REV: AA DWG REV: 2 2-Deburr
 Descriptions: 130 - (QC2- Inspect parts off machine FAI/FAIB) ***Engrave BATCH number using MARKTRONIC engraver as per DWG.***
 140 - (QC8- Inspect parts - second check)
 150 - 1-Issue P/O to METCORE; P/O _____ RC 42-44 2-Bead blast 3--Material type; 4- Certificate of Conformity is required
 152 - (Receive & Inspect for Damage & Mat'l Certs)
 154 - QC6- All purchased or subcontracted products
 160 - 1-Machine as per DWG. FC174 FOLIO REV: _____ DWG REV: _____ 2-Deburr 3-1ST OP MACHINE WITH E-MILL .625 +/-0.0005 2ND OP TURN .624 AND .745 +0.000/-0.002
 162 - (QC2- Inspect parts off machine FAI/FAIB)
 164 - (QC8- Inspect parts - second check)
 170 - -Issue P/O to GROUPE ALTECH: P/O _____ -Nickel plate, QQ-N-290, Class 2, Grade E or F -Nickel Plate .0004- .0006 -Bake after plating -Material type; -Certificate of Conformity is required
 180 - (Receive & Inspect for Damage & Mat'l Certs)
 190 - (QC6- All purchased or subcontracted products)
 200 - (Identify as per dwg & Stock Location: _____)
 210 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M4140H-R2.750	4140 Round Bar 2.750	1.8800 ft (.376 ea)	120-SL-2500Y - 1	502-110-2.640

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
120-SL-2500Y - 1	M4140H-R2.750	2	11	0

Part Specifications
Specifications could not be found.

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
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Canada

Tel (613) 632-5200
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PC250-600
Job Sheet 196181



Part No: PC250-600

Job Qty: 2 pcs **5**

Part Name: Bell Crank



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/7/19

Job Tracking No:

Created By: Jennifer Renwick

Due Date: 7/8/19

Type: SOLD

Description:

Note: DWG PC250-600A REV 2 IPP REV A 18.06.21 NEW ISSUE FK VERIFY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Standard Run Hrs	Workcenter/Supplier		Sign-off
							Workcenter / Supplier	Lead Time	
120	SL-2500Y - 1	2 pcs	7/8/19	7/8/19	1.00	2.00	SL-2500Y - 1		
130	QC 2	2 pcs	7/8/19	7/8/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		
							QC 2 - 65		
							QC 2 - 5		
							QC 2 - 71		
							QC 2 - 73		
							QC 2 - 69		
140	QC 8	2 pcs	7/8/19	7/8/19	0.00	0.00	QC 8 - 12		
							QC 8 - 14		
							QC 8 - 17		
							QC 8 - 20		
							QC 8 - 25		
							QC 8 - 3		
							QC 8 - 32		

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					QC 8 - 33	
					QC 8 - 35	
					QC 8 - 39	
					QC 8 - 4	
					QC 8 - 44	
					QC 8 - 45	
					QC 8 - 49	
					QC 8 - 58	
					QC 8 - 8	
					QC 8 - 9	
					QC 8 - 68	
					QC 8 - 67	
					QC 8 - 1 (A)	
					QC 8 - 47	
					QC 8 - 40	
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					QC 8 - 23	
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150	Outsource - 1 - Heat Treat	2 pcs	7/8/19	0.00 0.00		
152	Packaging 2-1 - Receive - B4B	2 pcs	7/8/19	0.00 0.00	Packaging 2 - 1 - B4B	
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					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
154	QC 6	2 pcs	7/8/19	0.00 0.00	QC 6 - 9	
					QC 6 - 68	
					QC 6 - 61	
					QC 6 - 40	
170	Outsource - 15 - Nickel Plate	2 pcs	7/8/19		GRO002-VC	5
180	Packaging 2-1 - Receive - B4B	2 pcs	7/8/19	0.00 0.00	Packaging 2 - 1 - B4B	
					Packaging 2 - 2 - B4B	
					Packaging 2 - 3 - B4B	
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					Packaging 2 - 11 - B4B					
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					190 QC 6	2 pcs	7/8/19	0.00 0.00	QC 6 - 9	
									QC 6 - 68	
									QC 6 - 61	
									QC 6 - 40	
					200 Packaging 3-1 - Stock - B4B	2 pcs	7/8/19	0.00 0.00	Packaging 3 - 1 - B4B	
									Packaging 3 - 2 - B4B	
									Packaging 3 - 3 - B4B	
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Packaging 3 - 33 - B4B										
Packaging 3 - 34 - B4B										
Packaging 3 - 35 - B4B										
Packaging 3 - 36 - B4B										
210 QC 21 - SA	2 pcs	7/8/19	0.00 0.00	QC 21 - SA - 21						
				QC 21 - SA - 70						
				QC 21 - SA - 53						
Part Op 120 - 1-Machine as per DWG. FC174 FOLIO REV: _____					DWG REV: _____	2-Deburr				

Plex 6/7/19 1:14 PM Dart.Renwick.Jennife

Plex 6/7/19 1:14 PM Dart.Renwick.Jennife

6/7/2019

[Dart Hawkesbury] Job Sheet - Renwick, Jennifer

Descriptions: **130** - (QC2- inspect parts off machine FAI/FAIB) ***Engrave BATCH number using MARKTRONIC engraver as per DWG.***
140 - (QC8- inspect parts - second check)
150 - 1-Issue P/O to METCORE; P/O _____ RC 42-44 2-Bead blast 3—Material type; 4- Certificate of Conformity is required
170 - -Issue P/O to GROUPE ALTECH: P/O _____ -Nickel plate, QQ-N-290, Class 2, Grade E or F -Nickel Plate .0004-.0006 -Bake after plating -Material type; -Certificate of Conformity is required
180 - (Receive & Inspect for Damage & Mat'l Certs)
190 - (QC6- All purchased or subcontracted products)
200 - (Identify as per dwg & Stock Location: _____)
210 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MT-4140QT-R2.750	AISI 4140 Quenched & Tempered Steel Round Bar 2.750" Dia. .7520 ft (.376 ea)	1	120-SL-2500Y - 1	8/27/15

M4140H - R 2.750

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
120-SL-2500Y - 1	MT-4140QT-R2.750	1	14	0

Part Specifications

Specifications could not be found.

Plex 6/7/19 1:14 PM Dart.Renwick.Jennifer

DART AEROSPACE LTD		Work Order: 196181
Description: Bell Crank		Part Number: PC250-600
Inspection Dwg: A	Rev: 2	Rev: REV
		Page 1 of 1

INSPECTION SHEET

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
4.359		4.357	✓			DAS 5 9-89
3.659		3.659	✓			
2.539		2.541	✓			
1.820		1.823	✓			
.719		.714	✓			re machined
1.383		1.379	✓			
.086		.089	✓			
.170		.139	✓			
.312		.318	✓			
.664		.664	✓			
.180		.180	✓			
1.063		1.065	✓			DAS 5 9-89
.875		.875	✓			
1.413		1.414	✓			
2x .217		.218	✓			
1.290		1.287	✓			
1.190		1.190	✓			DAS 5 9-89
1.191		1.194	✓			
0.625	-0 +.0005	0.6253	✓		X.0005	
0.624	+0 -.002	0.624	✓			Znc Pkt
0.741	+0 -.002	0.7435	✓			.0006 to .0012
0.0025	0 -.0025	.002	✓		on machine	
.719	17-.000	.720	✓		caliper	

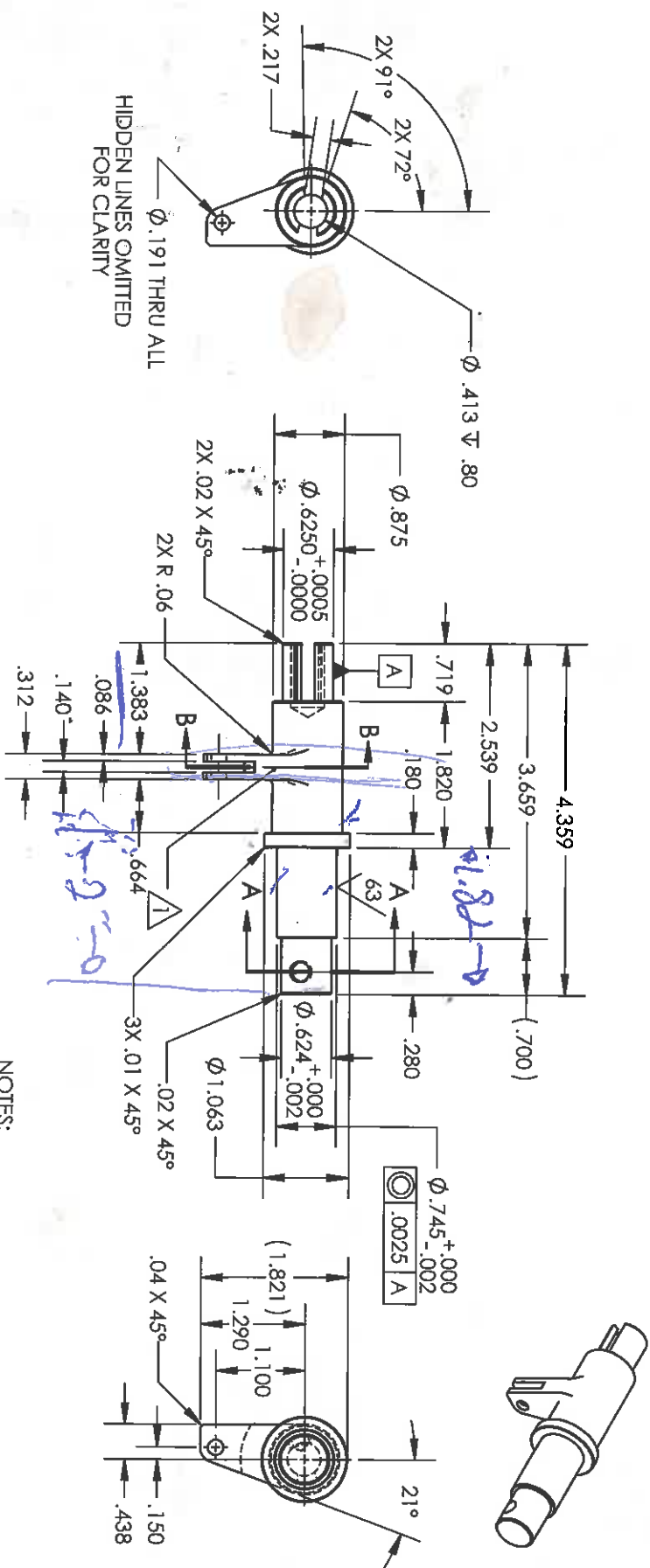
Measured by: DL	Checked by: ML	QC Inspector:
Date: 10/06/08	Date: 11/07/08	Date:

Engineering Approval: (if necessary)	Date:
--------------------------------------	-------

Rev	Date	Change	Revised by	Approved
B	14.07.31	New Issue	KJ	

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REVISIONS			
REV	ECR	DESCRIPTION	DATE
1		-600 ADDED NOTE NICKEL PLATE APPLIED AT ASSEMBLY.	9/20/2013
2	14.0128	PC250-600 ADDED MACHINE ENGRAVE NOTE.	8/14/2014
			INITIAL
			APPROVED
			GE
			DPD
			RW



SECTION B-B

SECTION A-A

PC250-600
BELL CRANK

- NOTES:
1. MACHINE ENGRAVE BATCH NUMBER.
 2. NICKEL PLATE TO BE APPLIED AT ASSEMBLY PC250-600A.

DART
AEROSPACE

TITLE
BELL CRANK ASSEMBLY

DWG NO.
PC250-600A

MATL. 4140

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
FRACTIONS ± 1/16
DECIMALS ± .01
ANGLES ± .5°

1. BREAK ALL SHARP EDGES .016 x 45°
OR .016 R
2. DIMENSIONAL LIMITS APPLY AFTER PLATING

APPROVED
HRC 42-44
FINISH
SEE SHEET 1, NOTE 1
SPEC
USED ON MODEL

DRAWN BY: APICAL
DATE 5/25/2004
SHEET 2 OF 3

SCALE 1:2
DATE 5/25/2004
SHEET 2 OF 3

625 +.001



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB043938



Supplier: ATL002-VC
Atlantic Heat Treat 2001
401 Frankcom
Ajax
ON
L1S 1R4 Canada
Phone: 866 257 6395

Attention: Ananth, Nimmy

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB043938

PO Date: 7/8/19

Due Date: 7/16/19

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	196181	PC250-600	Bell Crank 1-Issue P/O RC 42-44 2-Bead blast 3-Material type 4140; 4- Certificate of Conformity is required	Firmed X5	-	7/16/19	5 pcs	0 pcs	5 pcs	\$15.00/pcs	\$75.00
Grand Total:											\$75.00

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 7/12/19 9:40 AM Dart.Guerin.Kimberley

DAS
40
9-89

Shipping Ticket

Sold To: 1448
DART AEROSPACE LTD.
1270 ABERDEEN ST

HAWKESBURY ON K6A 1K7

Ship To: 164860
DART AEROSPACE LTD.
1270 ABERDEEN ST

HAWKESBURY ON K6A 1K7

Page 1 of 1

Purchase Order Number	Packing List No	Customer Job No	Route	Carrier
POHB043938				

Quantity	Part No. / Part Name / Part Description	Pounds
	5 PCS MATERIAL 4140 SANDBLAST AND HEAT TREAT TO 42-44RC C OF C, PRT# PC250-600, JOB# 196181	

Container Type	# Of Containers	Cust Cont Id	Container Type	# Of Containers	Cust Cont Id
BOX	1				

NOTICE: OUR LIABILITY IS LIMITED TO OUR INVOICE CHARGES ONLY

Shipped Complete

Quantity Shipped:

5

Pounds Shipped:

3.00

RECEIVED

JUL 12 2019

DART AEROSPACE LTD.

- Fedex
7756 8774 7058
- 5196293

44Re
7-11-19
AB

Order No.: 167961

Shipped Complete

Quantity Shipped:

5.00

Received By:

Date:

Pounds Shipped:

3.00

Sold To: DART AEROSPACE LTD.

Shipped ON: 07/09/2019

Certification

Date: 07/11/2019

Entry Date: 07/09/2019

Page: 1 of 1

To:DART AEROSPACE LTD.
1270 ABERDEEN ST

Purchase Order No.: POHB043938

Packing List No.:

HAWKESBURY ON K6A 1K7

Material: 4140

We are pleased to provide you with the following Certificate of Compliance.

Quantity	Part Number / Part Name / Part Description	Pounds
5	5 PCS MATERIAL 4140 SANDBLAST AND HEAT TREAT TO 42-44RC C OF C, PRT# PC250-600, JOB# 196181	3

Insp. Type	Scale	Minimum	Maximum	Number	Other
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Customer Requirements:

Harden rockwell

BAS
40
9-89**Results:**

Harden ROCKWE 42. 44. 44. TESTED AS PER SAMPLING PLAN

HEAT TREATED TO 44 RC AS PER CUSTOMER REQUEST

STATEMENT OF LIMITED LIABILITY (PLEASE READ CAREFULLY). ALL WORK IS ACCEPTED SUBJECT TO THE FOLLOWING CONDITIONS: It is recognized that even after employing all the scientific methods known to us, hazards still remain in metal treating. THEREFORE, OUR LIABILITY SHALL NOT EXCEED TWICE THE AMOUNT OF OUR CHARGES FOR THE WORK DONE ON ANY MATERIAL (FIRST TO REIMBURSE FOR THE CHARGES AND SECOND TO COMPENSATE IN THE AMOUNT OF THE CHARGES), EXCEPT BY WRITTEN AGREEMENT SIGNED BY THE METAL TREATER. THE CUSTOMER, BY CONTRACTING FOR METAL TREATMENT, AGREES TO ACCEPT THE LIMITS OF LIABILITY AS EXPRESSED IN THIS STATEMENT TO THE EXCLUSION OF ANY AND ALL PROVISIONS AS TO LIABILITY ON THE CUSTOMER'S OWN INVOICES, PURCHASE ORDERS OR OTHER DOCUMENTS. IF THE CUSTOMER DESIRES HIS OWN PROVISIONS AS TO LIABILITY TO REMAIN IN FORCE AND EFFECT, THIS MUST BE AGREED TO IN WRITING, SIGNED BY AN OFFICER OF THE TREATER. IN SUCH EVENT, A DIFFERENT CHARGE FOR OUR SERVICES REFLECTING THE HIGHER RISK TO TREATER, SHALL BE DETERMINED BY THE TREATER AND CUSTOMER. THE TREATER MAKES NO EXPRESS OR IMPLIED WARRANTIES AND SPECIFICALLY DISCLAIMS ANY IMPLIED WARRANTY OF THE FITNESS FOR A PARTICULAR PURPOSE OR MERCHANTABILITY, AS TO THE PERFORMANCE OF CAPABILITIES OF THE MATERIAL AS HEAT TREATED, OR THE HEAT TREATMENT. THE AFOREMENTIONED LIMITATION OF LIABILITY STATED ABOVE IS SPECIFICALLY IN LIEU OF ANY EXPRESS OR IMPLIED WARRANTY, INCLUDING ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS, AND OF ANY OTHER SUCH OBLIGATION ON THE PART OF THE TREATER. No claim for shortage in weight or count will be entertained unless presented within five (5) working days after receipt of materials by customer. No claim will be allowed for shrinkage, expansion, deformity, or rupture of material in treating or straightening, except by prior written agreement, as above, nor in any case for rupture caused by or occurring during subsequent grinding. Whenever we are given material with detailed instructions as to treatment, our responsibility shall end with the carrying out of those instructions. Failure by a customer to indicate plainly and correctly the kind of material (i.e., proper alloy designation) to be treated, shall cause an extra charge to be made to cover any additional expense incurred as a result thereof, but shall not change the limitation of liability stated above. Customer agrees there will be no liability on the treater in contract for any special, indirect or consequential damages arising whatsoever, including but not limited to personal injury, property damage, loss of profits, loss of production, recall or any other losses, expenses or liabilities allegedly occasioned by the work performed on the part of the treater. It shall be the duty of the customer to inspect the merchandise immediately upon its return, and in any event claims must be reported prior to the time that any further processing, assembling or any other work undertaken. OUR LIABILITY TO OUR CUSTOMERS SHALL CEASE ONCE ANY FURTHER PROCESSING, ASSEMBLING OR ANY OTHER WORK HAS BEEN UNDERTAKEN ON SAID MATERIAL. No agent or representative is authorized to alter the above conditions, except by writing duly signed by an officer of treater.


KEANE SHEPHERD
QUALITY CONTROL
ATLANTIC HEAT TREATING 2001 LTD